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(54) Title (EN): METHOD FOR PRODUCING A CONNECTOR HOUSING, INJECTION MOULDING DIE, AND INJECTION MOULDING MACHINE

(54) Title (FR): PROCÉDÉ DE FABRICATION D'UN BOÎTIER DE CONNECTEUR À ENFICHAGE, OUTIL DE MOULAGE PAR INJECTION ET MACHINE DE MOULAGE PAR INJECTION

(54) Title (DE): VERFAHREN ZUR HERSTELLUNG EINES STECKVERBINDERGEHÄUSES, SPRITZGIESSWERKZEUG UND SPRITZGIESSMASCHINE

(57) Abstract:

(EN): The invention relates to a method for producing a connector housing (1) having at least one housing portion (2, 3) to be sealed, wherein the housing portion (2, 3) to be sealed is provided with a sealing element (4). At least a portion (6) of an end face (7) of a wall of the housing portion (2, 3) to be sealed is heated and formed by means of a forming element (9).

(FR): L'invention concerne un procédé de fabrication d'un boîtier de connecteur à enfichage (1) comprenant au moins une portion de boîtier (2, 3) à rendre étanche, laquelle est pourvue d'un élément d'étanchéité (4). Au moins une portion (6) d'une extrémité frontale (7) d'une paroi de la portion de boîtier (2, 3) à rendre étanche est chauffée et façonnée au moyen d'un élément de façonnage (9).

(DE): Die Erfindung betrifft ein Verfahren zur Herstellung eines Steckverbindergehäuses (1) mit wenigstens einem abzudichtenden Gehäuseabschnitt (2, 3), wobei der abzudichtende Gehäuseabschnitt (2, 3) mit einem Dichtungselement (4) versehen wird. Mittels eines Umformelements (9) wird zumindest ein Abschnitt (6) eines stirnseitigen Endes (7) einer Wandung des abzudichtenden Gehäuseabschnitts (2, 3) erwärmt und umgeformt.

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