

# (12) International Application Status Report

**Received at International Bureau:** 10 January 2020 (10.01.2020)

**Information valid as of:** 08 June 2020 (08.06.2020)

**Report generated on:** 20 September 2020 (20.09.2020)

**(10) Publication number:**

WO2020/127598

**(43) Publication date:**

25 June 2020 (25.06.2020)

**(26) Publication language:**

German (DE)

**(21) Application Number:**

PCT/EP2019/086116

**(22) Filing Date:**

18 December 2019 (18.12.2019)

**(25) Filing language:**

German (DE)

**(31) Priority number(s):**

10 2018 133 190.8 (DE)

**(31) Priority date(s):**

20 December 2018 (20.12.2018)

**(31) Priority status:**

Priority document received (in compliance with PCT Rule 17.1)

**(51) International Patent Classification:**

H01R 43/18 (2006.01); H01R 13/52 (2006.01)

**(71) Applicant(s):**

ROSENBERGER HOCHFREQUENZTECHNIK GMBH & CO. KG [DE/DE]; Hauptstr. 1 83413 Fridolfing (DE) (*for all designated states*)

**(72) Inventor(s):**

HOHENADL, Florian; Gessenhausen 21 83373 Taching am See (DE)

SINGHAMMER, Martin; Eberding 39 83413 Fridolfing (DE)

BREDBECK, Till; Leonrod Str. 11 83278 Traunstein (DE)

**(74) Agent(s):**

LORENZ, Markus; LORENZ & KOLLEGEN Patentanwälte Partnerschaftsgesellschaft mbB Alte Ulmer Str. 2 89522 Heidenheim (DE)

**(54) Title (EN):** METHOD FOR PRODUCING A CONNECTOR HOUSING, INJECTION MOULDING DIE, AND INJECTION MOULDING MACHINE

**(54) Title (FR):** PROCÉDÉ DE FABRICATION D'UN BOÎTIER DE CONNECTEUR À ENFICHAGE, OUTIL DE MOULAGE PAR INJECTION ET MACHINE DE MOULAGE PAR INJECTION

**(54) Title (DE):** VERFAHREN ZUR HERSTELLUNG EINES STECKVERBINDERGEHÄUSES, SPRITZGIESSWERKZEUG UND SPRITZGIESSMASCHINE

**(57) Abstract:**

**(EN):** The invention relates to a method for producing a connector housing (1) having at least one housing portion (2, 3) to be sealed, wherein the housing portion (2, 3) to be sealed is provided with a sealing element (4). At least a portion (6) of an end face (7) of a wall of the housing portion (2, 3) to be sealed is heated and formed by means of a forming element (9).

**(FR):** L'invention concerne un procédé de fabrication d'un boîtier de connecteur à enfichage (1) comprenant au moins une portion de boîtier (2, 3) à rendre étanche, laquelle est pourvue d'un élément d'étanchéité (4). Au moins une portion (6) d'une extrémité frontale (7) d'une paroi de la portion de boîtier (2, 3) à rendre étanche est chauffée et façonnée au moyen d'un élément de façonnage (9).

**(DE):** Die Erfindung betrifft ein Verfahren zur Herstellung eines Steckverbindergehäuses (1) mit wenigstens einem abzudichtenden Gehäuseabschnitt (2, 3), wobei der abzudichtende Gehäuseabschnitt (2, 3) mit einem Dichtungselement (4) versehen wird. Mittels eines Umformelements (9) wird zumindest ein Abschnitt (6) eines stirnseitigen Endes (7) einer Wandung des abzudichtenden Gehäuseabschnitts (2, 3) erwärmt und umgeformt.

**International search report:**

Received at International Bureau: 24 March 2020 (24.03.2020) [EP]

## **International Report on Patentability (IPRP) Chapter II of the PCT:**

Not available

### **(81) Designated States:**

AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW

European Patent Office (EPO) : AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR

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Eurasian Patent Organization (EAPO) : AM, AZ, BY, KG, KZ, RU, TJ, TM