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**(71) Applicant(s):**

SMS PHARMACEUTICALS LIMITED [IN/IN]; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN) *(for all designated states except US)*

POTLURI, Ramesh, Babu [IN/IN]; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN) *(for US only)*

VENKATA SUBRAMANIAN, Hariharakrishnan [IN/IN]; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN) *(for US only)*

BETINI, Ramesh [IN/IN]; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN) *(for US only)*

GUNTURU, Satyanarayana [IN/IN]; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN) *(for US only)*

**(72) Inventor(s):**

POTLURI, Ramesh, Babu; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN)

VENKATA SUBRAMANIAN, Hariharakrishnan; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN)

BETINI, Ramesh; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN)

GUNTURU, Satyanarayana; 417, Nilgiri, Aditya Enclave Ameerpet Hyderabad 500 038 (IN)

**(74) Agent(s):**

VISHWANATH, Ramesh, B.; Bldg # 48 SRT, 1st Floor, Prakash Nagar Begumpet Hyderabad 500 016 (IN)

**(54) Title (EN):** SYNTHESIS OF 2-DEOXY-2, 2-DI FLUORO-D-RIBO FURANOSE-3, 5 DI(4-METHY/4-NITRO-CHLORO)BENZOATE AND ITS CONVERSION TO GEMCITABINE HYDROCHLORIDE THEREOF

**(54) Title (FR):** SYNTHÈSE DU 2-DESIOXY-2,2-DIFLUORO-D-RIBOFURANOSE-3,5-DI(4-METHYL-4-NITRO-CHLORO)BENZOATE ET SA CONVERSION EN CHLORHYDRATE DE GEMCITABINE

**(57) Abstract:**

**(EN):** The invention describes the synthesis of hereto unreported 2-deoxy-2,2-difluoro-D-ribofuranose-3,5-di-(aroyl) derivative of formula-Vb, where in R=;CH<sub>3</sub>,Cl,NO<sub>2</sub> and its conversion to Gemcitabine HCl of formula-I, an anti cancer product.

**(FR):** L'invention décrit la synthèse d'un dérivé non rapporté jusqu'ici, le 2-désoxy-2,2-difluoro-D-ribofuranose-3,5-di-(aroyl) répondant à la formule (Vb), où R représente CH<sub>3</sub>, Cl ou NO<sub>2</sub>. L'invention décrit également sa conversion en chlorhydrate de Gemcitabine de formule (I), un produit anti-cancéreux.

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